

Date: Wednesday, 17/09/2008 3:22:03 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET HINGE
Job Number	: 42075		
Estimate Number	: 10588		
P.O. Number	:	Part Number	: D22323
This Issue	: 17/09/2008 S.O. No. :	Drawing Number	: D2232 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 17/09/2008 Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 39334	Material	:
Written By	:	Due Date	: 30/09/2008 Qty: 24 Um: Each
Checked & Approved By	: <u>JUL 08.9.17</u>		
Comment	: Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 0.125 Sheet
Comment: Qty.: 0.0729 sf(s)/Unit Total : 1.7489 sf(s) 304/316 .125 Sheet Batch: <u>109358</u> <u>FB 8-9-23</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> <u>FB 8-9-23</u> Prog Rev: <u>C</u> 2-Deburr if necessary <u>FB 8-9-23</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>FB 8-9-23</u>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>508/09/24</u> <u>counter</u> <u>X33</u>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr <u>N/A See Step 2.2</u> <u>N</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(X33)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *P. Duval*

8/9/24

30

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/26 *H*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.09.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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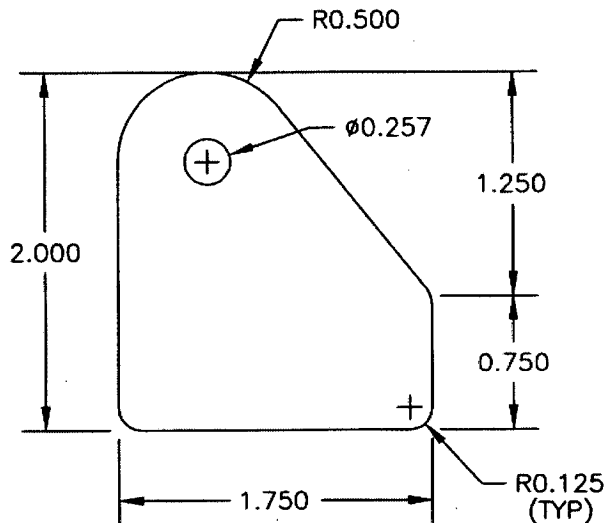
NOTE: Date & initial all entries

DART

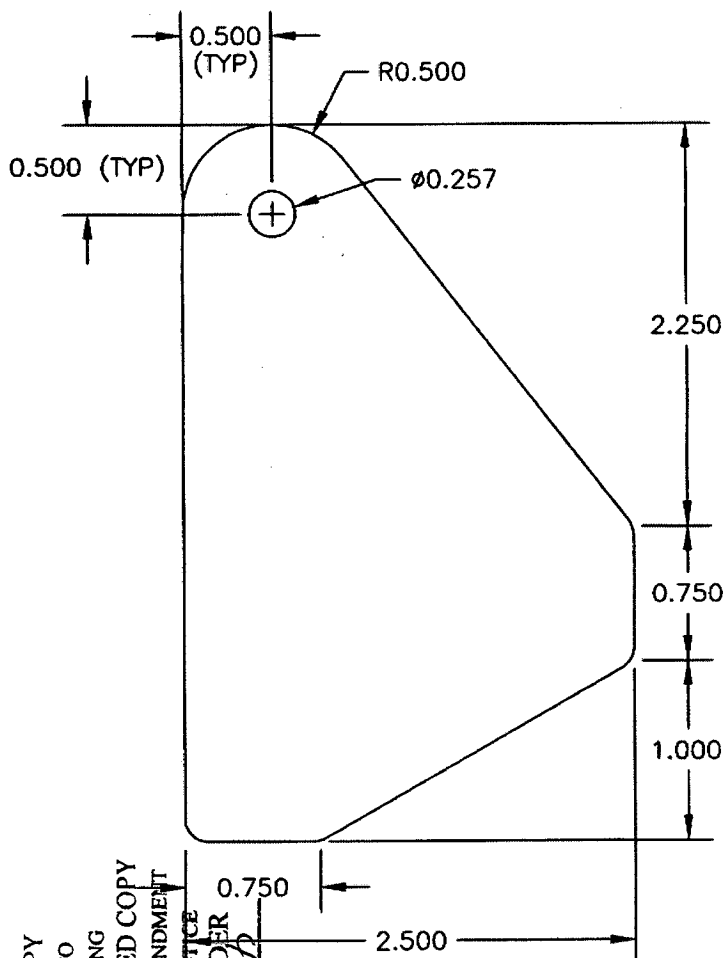


RELEASED
98.05.05 KE

DESIGN		DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. C
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	D2232	SHEET 1 OF 2
DATE	98.04.28	TITLE	BASKET HINGE	SCALE	1:1	
A	94.05.12	NEW ISSUE				
B	96.01.02	ADDED -5 AND -7				
C	98.04.28	0.125 THICK WAS 0.063				



D2232-1



D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK

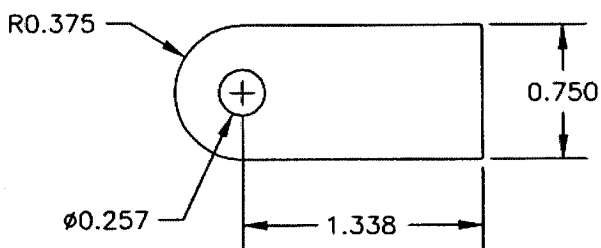
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
ON
98075
ENGINEERING
RETURN TO
SHOP COPY

DART

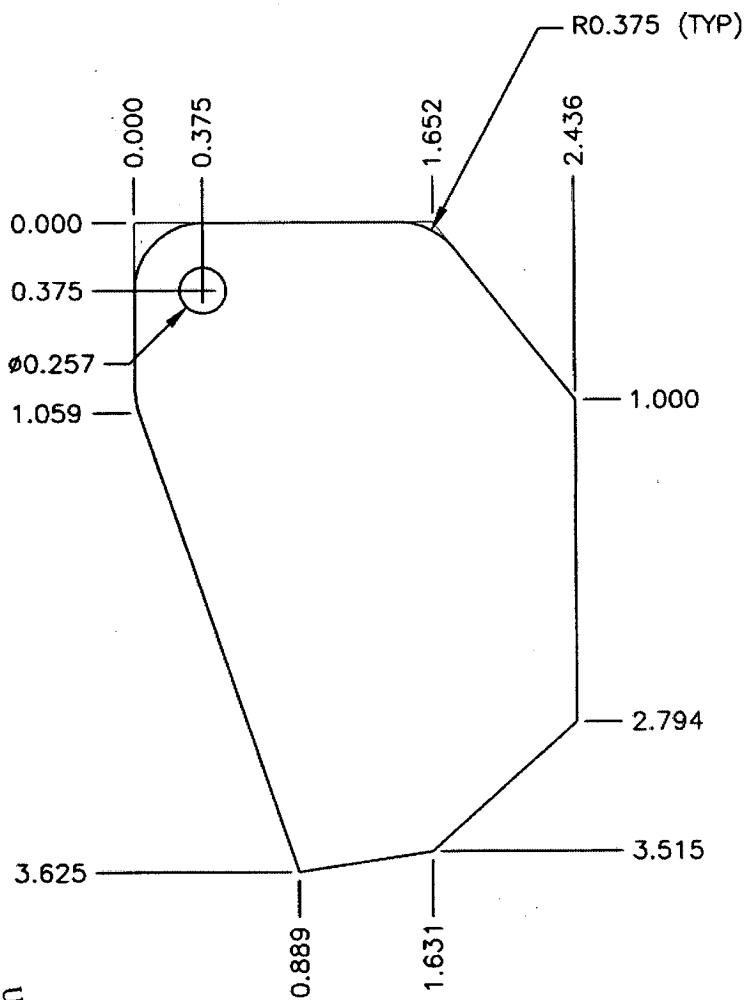


DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

RELEASED
48.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK